

Material	Cool Plate	Eng. Plate	Hightemp
PLA	35 - 45 °C	no	45 - 65 °C
filled PLA	35 - 45 °C	no	45 - 65 °C
PLA-CF	45 - 65 °C	no	45 - 65 °C
PVA	35 - 45 °C	no	45 - 65 °C
TPU	no	30 - 35 °C	35 - 45 °C
PETG	no	60 - 80 °C	60 - 80 °C
PETG-CF	no	60 - 80 °C	60 - 80 °C
ABS	no	90 - 100 °C	90 - 100 °C
ASA	no	90 - 100 °C	90 - 100 °C
PC	no	90 - 110 °C	90 - 110 °C
PA	no	100 - 120 °C	100 - 120 °C
PA(HT)-CF/GF	no	100 - 120 °C	100 - 120 °C
PET-CF/GF	no	80 - 120 °C	100 - 120 °C

Dualside PEI	Glas remove?
45 - 65 °C	bed > 45 °C,
45 - 65 °C	bed > 45 °C,
45 - 65 °C	bed > 45 °C,
45 - 65 °C	bed > 45 °C,
35 - 45 °C	bed > 45 °C,
60 - 80 °C	bed > 70 °C,
60 - 80 °C	bed > 70 °C,
90 - 100 °C	no
90 - 100 °C	no
90 - 110 °C	no
100 - 120 °C	no
100 - 120 °C	no
100 - 120 °C	no